

Date: Thursday, 5/25/2006 11:36:50 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 5-MAN SHOULDER HARNESS KIT
Job Number	: 27235		
Estimate Number	: 10409		
P.O. Number	: N/A	Part Number	: D412702033
This Issue	: 5/25/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: DSI 9312 REV B
First Issue	: N/A	Project Number	: N/A
Previous Run	: 26022	Drawing Revision	: B
	Type : MACHINED PARTS	Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 5/26/2006
Checked & Approved By	: <u>SEE ABOVE USER & DATE</u>	Qty:	2
Comment	: Est Rev:A 05.11.03 New issue KJ/EC	Um:	Each
	: Est Rev:B 06-04-03 Remove Comments, Rev B JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-702-033CHG001

KS 06/05/05.

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D31961	Bar
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Bar

Batch: B25849 ✓

4.0	D3446041	Harness Assembly
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**Comment:** Qty.: 5.0000 Each(s)/Unit Total: 10.0000 Each(s)

Harness Assembly

Batch: B25598 ✓

5.0	D32681	Placard
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Placard

Batch: B26338 ✓

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: DD Date: 06/05/26

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

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Drawing Name: 5-MAN SHOULDER HARNESS KIT

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Seq. #:	Machine Or Operation:	Description :
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6.0	MS24694S152	Screw
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Screw

Batch: M100680 ✓

7.0	MS24694S154	SCREW
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

SCREW

Batch: M100680 ✓

8.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

9.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-033

Location: _____

Rev A

6/5/26 (2)

10.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Inspection Level 21

6/5/26 (2)

Job Completion



6/5/26